

# INDUSTRY STANDARD CONCRETE FLOOR JOINT FILLERS & REPAIR PRODUCTS

# PRODUCT CATALOG

**EPOXY JOINT FILLERS** 

**POLYUREA JOINT FILLERS** 

CONCRETE REPAIR PRODUCTS

to the second of the

**ACCESSORIES** 



## A Note about Metzger/McGuire Floor Joint Protection & Repair Systems

For more than 45 years, Metzger/McGuire has been the industry leader in developing joint protection and repair systems and for concrete floors. Our Heavy Duty Semi-Rigid Epoxy Joint Filler, MM-80, was the industry's first semi-rigid epoxy joint filler and set the standards by which all joint fillers are evaluated today.

Since the creation of our MM-80 Semi-Rigid Joint Filler, many industry changes have occurred which have had a direct impact on semi-rigid fillers. Changes in the material handling industry - to smaller wheels and heavier loading - changes in floor construction techniques such as joint spacing and finishing practices, and changes in construction schedules, including fast track buildings and multi-use spaces, have all lead to the need for continual evolution and innovation in floor joint filler technology.

At Metzger/McGuire, we have always done our best to anticipate, monitor and evaluate change and to adjust our products or develop new ones to meet the industry's ever evolving needs. As a recognized industry leader with a singular focus on joint fillers and concrete repair products, we take our obligation to the industry seriously. Providing "industry standard" products is the foundation of our company. Pairing these products with unequaled technical "industry standard" products is the foundation of our company. Satisfying the building owner's support, field support and customer service is the only way we know how to do things. Satisfying the building owner's long term floor protection needs is critical to our ongoing success and to ensuring that we remain "Known by the Floors We Protect."

While Metzger/McGuire began as a company serving the needs of the industrial concrete floor market, stained and polished concrete floors have quickly become the fastest growing segment of our business and our product development track. Even in industrial floors, increasingly "concrete gray" is no longer an acceptable color compromise for most facility owners. With the development of the ColorFast line of color options for our joint fillers and concrete repair products, Metzger/McGuire was on the forefront of providing contractors and facility owners with the tools to address any and all surface defects or interruptions in the floor surface with a dual focus on aesthetics and durability.

Today the ColorFast line includes multiple products available in 72 Standard Colors and unlimited custom colors. From the start we made the decision to require very modest minimum quantities for colored materials – as few as six cartridges – to ensure that our customers could provide color matched materials to their clients no matter how small the project might be. We also made a commitment to turn orders around for colored materials with unprecedented speed as we know that contractors are often asked to come up with solutions at the last minute.

When a facility owner chooses a stained and/or polished concrete floor over a competitive flooring system, our view is that all of us in the concrete industry win. Delivering a quality finished product with proper joint filling, matching surface repairs and the appropriate polishing steps all help to reinforce in the owner's mind that he/she made a good decision. "One size fits all" products and color choices won't accomplish that. The concrete polishing industry deserves better.

If allowed the opportunity to partner with you on your next concrete floor project, rest assured you can place your confidence and trust in the entire Metzger/McGuire team to do everything in our power to meet or exceed your expectations and to provide you with the best floor joint protection systems the industry has to offer. We sincerely appreciate your trust in our products and people.

Your Partner in Floor Protection,

Scott Metzger President

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PRODUCT COMPARISON CHART

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**APPROXIMATE COVERAGE CHART** 

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The WELL Building Standard



### **ADVANTAGES**

- At 70°F (21°C) Spal-Pro RS 65 can be opened to pedestrian traffic in as little as (30) minutes and full traffic in (60) minutes.
- Spal-Pro RS 65's anti-microbial additives inhibit the growth of microbes such as viruses, bacteria or fungi.
- Spal-Pro RS 65 maintains a consistent color profile and resists fading and other discoloration under normal conditions.
- Unlike most sealants, Spal-Pro RS 65 should not smear under most concrete grinding/polishing conditions, and its rapid-set properties allow for grinding/polishing operations to commence as early as 6 hours after filler placement.
- Spal-Pro RS 65's lower Shore A hardness provides greater lateral movement capability to reduce the occurrence of filler separation voids normally associated with semi-rigid joint fillers when concrete shrinkage/joint opening occurs.

**Spal-Pro RS 65** was developed to seal floor joints in commercial/retail exposed concrete floors that are subject to pedestrian/cart traffic and very limited material handling traffic.

### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE "A" @ 70°	F D-2240	A64-69
INITIAL GEL TIME	-	50 SEC.
FULL GEL TIME	-	2 MINS.
PEDESTRIAN TRAFFIC	-	30 MINS.
INITIAL SHAVE TIME	-	1 HOUR
INITIAL GRINDING/POLISHING	<del>)</del> -	6 HOURS
TENSILE ELONGATION*(@ 70°	F) D-412	162%
TENSILE STRENGTH (@ 70°F)	D-412	393 psi
MIX RATIO (by vol.)	-	1:1
SOLIDS CONTENT	-	100%
SHRINKAGE	-	Negligible



### Moderate-Duty, Semi-Rigid Polyurea Joint Filler for Retail and Warehouse Concrete Floors



Edge-Pro 80 was developed to fill and protect joints in exposed concrete retail floors and in moderate-duty warehouse concrete floors. Its primary function is to protect joint edges from spalling under material handling vehicle traffic. Edge-Pro 80 is intended for use where final operating temperatures are from  $-20^{\circ}F$  ( $-29^{\circ}C$ ) to +  $120^{\circ}F$  ( $49^{\circ}C$ ).

### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE A @ 70°F	D-2240	80-81
TENSILE STRENGTH	D-638	505 psi
TENSILE ELONGATION	D-638	152%
VISCOSITY PART A POLYOL	-	1535 cP
VISCOSITY PART B ISO	-	2500 cP
TACK FREE @ 70°F	-	3 minutes
GEL TIME @70°F	-	35 seconds
TRAFFIC READY @70°F	-	1 hour
MIX RATIO (BY VOL.)	-	1:1



Oiled Teak **High Tea** Mocha Brown **Gauntlet Gray** 

### **ADVANTAGES**

- Finishes flusher with the floor surface. **Edge-Pro 80's** chemistry permits for a wide shave window (15 minutes to 24 hours) in which the installer can razor off overfill and achieve a consistently flush profile with floor surface.
- Will not react with moisture. Edge-Pro 80's special adhesion enhancers permit adhesion to damp substrates with minimal compromise as compared to dry substrates.
- Maintains a consistent color Profile. Edge-Pro 80 resists fading or discoloration under normal conditions.
- **Edge-Pro 80** is ideal for use in stained/polished concrete floor. **Edge-Pro 80** can be ground and polished as early as 3 hours after placement with no product smearing.
- Edge-Pro 80 is Non-Staining. In normal slab surface conditions, **Edge-Pro 80** does not exhibit residual

concrete staining/shadowing often associated with semi-rigid joint fillers.

Warm Stone

Important Note: Colors shown are representational only and may not render accurately depending upon viewing and/or printing source. Cured material samples for all colors are available upon request at no cost for use in matching and selecting the proper color for your floor project.

Ryno Gray

Cardboard

**Dovetail Gray** 

Standard Grav



# The Industry Standard Heavy-Duty Semi-Rigid Polyurea Joint Filler for Industrial and Retail Concrete Floors



### **ADVANTAGES**

- Spal-Pro RS 88's higher shore hardness provides greater edge protection and support than softer polyureas.
- At 70°F (21°C) Spal-Pro RS 88 can be opened to full traffic in as little as (60) minutes and light traffic in (30) minutes.
- Spal-Pro RS 88 maintains a consistent color profile and resists fading and other discoloration under normal conditions.
- Spal-Pro RS 88 does not exhibit residual concrete staining often associated with semi-rigid fillers. (In normal slab surface conditions).
- Spal-Pro RS 88 can be used to fill joints and cracks in polished concrete floors, and will not smudge or smear during grinding/polishing.

**Spal-Pro R5 88** was developed to fill and protect joints in trafficked industrial and retail concrete floors. Its primary function is to support such traffic and protect joint edges. **Spal-Pro R5 88** is intended for use where final temperatures are from 32°F (0°C) to +120°F (49°C).

### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE "A" @ 70°	F D-2240	A86-90
TENSILE STRENGTH	D-638	970 PSI
TENSILE ELONGATION*(@ 70°	F) D-638	180%
ADHESION TO CONCRETE	D-4541	350-400 PSI
TACK FREE @ 70°F	-	5 Minutes
TRAFFIC READY @ 70° F	-	1 Hour
MIX RATIO (by vol.)	-	1:1
SOLIDS CONTENT	-	100%
SHRINKAGE	-	Negligible

<sup>\*</sup>This property provided only for comparison with other polyureas. Elongation is not an indication of expansion capability.



# The Heavy-Duty Polyurea Joint Filler for Cooler/Freezer Industrial Concrete Floors



**Spal-Pro RSF** was developed to fill and protect joints in cooler/freezer concrete floors that are subject to hard wheels and heavy loads. Its primary function is to support such traffic and support joint edges. **Spal-Pro RSF** is designed for use in areas where final temperatures are from 120°F (49°C) to -30°F (-35°C).

#### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE "A" @ 0°F	D-2240	A92-94
HARDNESS, SHORE "A" @ 70°	F D-2240	A88-92
TENSILE ELONGATION*(@ 0°F	D-638	170%
ADHESION TO CONCRETE	D-4541	350-400 PS
TACK FREE @ 0°F	-	2 Hours
TRAFFIC READY @ 0° F	-	3-5 Hours
MIX RATIO (by vol.)	-	1:1
SOLIDS CONTENT	-	100%
SHRINKAGE	-	Negligible

<sup>\*</sup>This property provided only for comparison with other polyureas. Elongation is not an indication of lateral expansion capability.

- Spal-Pro RSF is Rated "Heavy-Duty"
   Unlike flexible polyureas, RSF's higher shore hardness provides greater edge protection and support.
- Spal-Pro RSF is "Rapid-Setting"
   At 0°F (-18°C) RSF can be opened to construction traffic in as little as (3) three hours after placement.
- Spal-Pro RSF Will Not Become Brittle
   Even at temperatures far below freezing, RSF retains
   its hard, rubber-like character.
- Spal-Pro RSF is a "Superior Formulation"
   You get consistent cure and quality in demanding freezer/cooler environments.
- Spal-Pro RSF Comes with a "Legacy"
   For 40+ years, Metzger/McGuire has been the unequaled leader in floor joint protection technology and technical/field services and support.





### The Industry Standard Heavy-Duty Semi-Rigid Epoxy Joint Filler for Class 6-9 Industrial Concrete Floors



**MM-80** was developed to fill and protect joints in industrial concrete floors that are subject to hard wheeled material handling traffic and heavy loads. Its primary function is to support such traffic and protect joint edges. **MM-80** is designed for use in areas where final temperatures are from 40°F (10°C) to +120°F (49°C). It is also ideal for joint and crack repair.

### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE "A" @ 70°F	D-2240	A90-95
TENSILE STRENGTH	D-638	1300 PSI
TENSILE ELONGATION*(@ 70°F	D-638	45-55%
ADHESION TO CONCRETE	D-4541	300-350 PSI
POT LIFE @ 70°F	-	15-30 MINS.
INITIAL CURE @ 70°F	-	6-8 HOURS
LIGHT TRAFFIC READY @ 70° F	-	6-8 HOURS
FULL TRAFFIC READY @ 70° F	-	8-12 HOURS
MIX RATIO (by volume)	-	5:1
MIX RATIO (by weight)	-	100:15
SOLIDS CONTENT	-	100%
SHRINKAGE	-	Negligible

- MM-80's superior formulation yields sufficient rigidity to support loads crossing joints, protecting edges from spalling, and sufficient resiliency to prevent brittleness throughout the floor's life.
- MM-80 exhibits low range tensile and adhesive strengths, characteristics necessary to allow the joints to open as the concrete shrinkage progresses.
- MM-80's relative hardness has been gradually increased through the years to reflect increasing demands on floors created by heavier loads and smaller, harder vehicle wheels.
- MM-80 is the joint filler upon which ACI and PCA standards are based. You can specify and use MM-80 with the confidence that comes from a project-proven track record of more than 40 years, and with the knowledge that you are relying on the best floor joint protection available in the industry.



# Heavy-Duty, Semi-Rigid Polyurea Joint Filler for Class 6-9 Industrial Concrete Floors



### **ADVANTAGES**

- **Edge Pro 90's** chemistry permits for a wider shave window in which the installer can razor off overfill and achieve a consistently flush profile with floor surface.
- Edge-Pro 90 is less reactive to moisture than comparable polyurea fillers and its special adhesion enhancers permit better adhesion to moist substrates with minimal compromise as compared to dry substrates.
- Edge-Pro 90 maintains a consistent color profile and resists fading, yellowing or other discoloration under normal conditions.
- Edge-Pro 90 is the first heavy duty polyurea to provide comparable properties and durability to our Industry Standard MM-80 and MM-80P Heavy Duty Epoxy Joint Fillers. Additional benefits include rapid access time to floor areas, reduced material loss through joint shrinkage crack, and no heating of the material is required during the overfill removal operation.

**Edge-Pro 90** was developed to fill and protect joints in heavy duty industrial concrete floors subjected to frequent and demanding traffic. Its primary function is to protect joint edges from spalling under material handling vehicle traffic. **Edge-Pro 90** is intended for use where final operating temperatures are 20°F (-7°C) to 120°F (49°C).

### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE A @ 70°F	D-2240	90-92
TENSILE STRENGTH	D-638	920 psi
TENSILE ELONGATION	D-638	238%
ADHESION TO CONCRETE	D-4541	300-350 psi
VISCOSITY PART A POLYOL	-	1535 cP
VISCOSITY PART B ISO	-	2500 cP
TACK FREE @ 70°F	-	10-15 minutes
GEL TIME @70°F	-	45-50 seconds
TRAFFIC READY @70°F	-	45 minutes
MIX RATIO (BY VOL.)	-	1:1



# The Industry Standard Heavy-Duty Polyurea Repair Polymer for Industrial Concrete Floors



### **ADVANTAGES**

- "Heavy-Duty". Unlike other flexible polyureas, it will not deflect under loads, allowing joint edges to deteriorate (spall).
- You can expose **Spal-Pro 2000** to moderate traffic loads in fifteen (15) minutes and full, heavy traffic in thirty (30) minutes.
- Spal-Pro 2000 is can be used in coolers/freezers down to minus 20°F (-29°C), in ambient settings or at temperatures up to 120°F (49°C), all with equally successful results.
- **Spal-Pro 2000** is a consistent cure and quality in all environments; no uncured strips, no soft, hard spots as with some other polyureas.

**Spal-Pro 2000** is ideal for the repair of spalled joints, filling random cracks and patching gouges, holes and surface defects, etc. **Spal-Pro 2000** can also be used to fill and protect joints in industrial concrete floors that are subject to hard wheels and heavy loads. Its primary function is to support such traffic without deflecting. **Spal-Pro 2000** can be used in ambient or freezer applications.

### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS
HARDNESS, SHORE "A"	D-2240	95 (-0, +5)
HARDNESS, SHORE "D"	D-2240	50 (-0, +5)
TENSILE STRENGTH	D-638	2850 PSI
ADHESION TO CONCRETE	D-4541	350 PSI
TACK FREE @ 65°F (18°C)	-	3 - 5 MINS.
LIGHT TRAFFIC READY @ 65° F	-	15 MINS.
FULL TRAFFIC READY @ 65° F	-	30 MINS.
MIX RATIO (by vol.)	-	2:1
SOLIDS CONTENT	-	100%
SHRINKAGE	-	Negligible



### Rapid-Set Surface Restoration Polymer for Retail and **Warehouse Concrete Floors**



### Without SRG

## **HAND MIXABLE**

200	ltem#	Unit
	MMSRG-2	2 gallons
100	MMSRG10	10 gallons
	MMSRG-CP	Color Pack



**SRG** was developed to fill/repair concrete floor surface imperfections such as air holes, popouts, surface pitting, scratches and gouges, etc.

your floor project.

Viscosity Profile
Part A
Part B
Mixed
Reaction Profile
Pot life
(100 grams at 74°F)
Working time (on floor)5-8 minutes
Tack-Free Time
Grindable
Typical Physical Properties
Shore D Hardness70-75
Compressive Strength (ASTM D-638), psi
Tear Strength (ASTM D-624), psi
Tensile Strength (ASTM D-412), psi
Elongation (ASTM D-412), %
VOC Content
Mix Ratio by Volume 1:1
OdorMinimal
ShrinkageNegligible
Important Note: Colors shown are representational only and may not render accurately depending upon viewing and/or printing source. Cured material samples for all colors are

available upon request at no cost for use in matching and selecting the proper color for

### **ADVANTAGES**

- Available in 12 colors to best camouflage floor surface pitting and surface imperfections
- Rapid-set formula allows for quick access to floor areas and grinding as early as 1 hour after application (@70°)
- Low viscosity allows for penetration into very small surface pits and imperfections
- Yields a smoother, denser floor surface
- 95% solids, minimal odor formula

### **Available in these Colors**





# Rapid Set Surface Restoration Polymer for Retail and Warehouse Concrete Floors



**Rapid Refloor Pit Grout** was developed to fill/repair concrete floor surface imperfections such as air holes, popouts, surface pitting, scratches and gouges, etc. It can also be blended with dry aggregate to produce a repair mortar for various concrete deficiencies.

#### **ADVANTAGES**

- Available in 72 ColorFast colors to best camouflage floor surface pitting and surface imperfections
- Rapid-set formula allows for quick access to floor areas and grinding as early as 45 minutes after application
- Low-viscosity allows for penetration into very small, micro-level surface pits and imperfections
- Yields a smoother, denser floor surface
- Can increase surface DOI and gloss
- 100% solids, minimal odor formula

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Part A	228 cps
Part B	50 cps
Mixed	139 cps

### **Reaction Profile**

Pot life in Mixing Nozzle (70°F/21°C). 1-1.5 minutes (Thin Film, 70°F/21°C Sample)

Working time	3-4 minutes
Tack Free Time	15 minutes
Grindable	45 minutes

### **Typical Physical Properties**

Shore D Hardness	. <i>70-75</i>
Compressive Strength (ASTM D-638), psi	3550
Tensile Strength (ASTM D412), psi	5100
Elongation (ASTM D412), %	<i>7</i> .0-9.0
Die C Tear Strength (ASTM D624), pli	380
Mix Ratio by Volume	1:1
Odor	۸inimal
Shrinkage Neg	gligible



# Fast-Set Low Viscosity Structural Concrete Repair Product



ltem#	Unit
MMRR-250	250 ml
MMRR-600	600 ml





**Rapid Refloor** was developed to repair random cracks and surface spalls/popouts and other surface defects in retail and industrial concrete floors that are subject to wheeled traffic.

**Rapid Refloor** is designed for use in concrete floors where final building temperatures are 32°F (0°C) to +120°F (49°C).

### **ADVANTAGES**

- Permanent, durable structural concrete repair in minutes
- Ready for traffic in 15 30 minutes
- Can be ground flush with floor in 25 minutes.
- Rapid Refloor's low viscosity allows for penetration into cracks as narrow as 1/64" (.016" or .40 mm)
- Unlike many low-viscosity structural repair products,
   Rapid Refloor is virtually odorless
- Rapid Refloor is non-hazardous and can be shipped overnight by air carrier

### **Viscosity Profile**

Part A	120 cps
Part B	70 cps
Mixed	100 cps

### **Reaction Profile**

(100 grams, 74°F/23°C Sample)
Gel Time, minutes 1-1.25
Tack-Free Time, minutes
Traffic Ready, minutes15-30

### **Typical Physical Properties**

Typical Filysical Froperiles	
Shore D Hardness	<i>70-75</i>
Compressive Strength (ASTM D-638), psi	4000
Tensile Strength (ASTM D412), psi	5500
Elongation (ASTM D412), %	.6.0-8.0
Die C Tear Strength (ASTM D624), pli	400
Mix Ratio by Volume	1:1
Odor	Odorless
Shrinkage Ne	egligible

Available in 72 Colors to best match your floor.



## Extended Potlife Rapid-Setting Structural Concrete Repair Product



**Rapid Refloor XP** was developed to repair a wide range of surface defects in industrial or stained/polished concrete floors including surface spalls/popouts, surface pitting, bolt-holes, random cracks and more. **Rapid Refloor XP** is designed for use in industrial or stained/polished concrete floors where final building temperatures are 32°F (0°C) to +120°F (49°C).

#### **ADVANTAGES**

- Permanent, durable, structural concrete repair in minutes. Ready for traffic in 60-120 minutes depending on application *Rapid Refloor XP's* low viscosity allows for penetration into cracks as narrow as 1/64" (.016 or .40 mm) and micropits in the floor surface
- Unlike many low viscosity structural repair products,
   Rapid Refloor XP is virtually odorless
- Rapid Refloor XP is non-hazardous and can be shipped overnight by air carrier
- When used as a grouting product, Rapid Refloor XP can enhance floor surface continuity and gloss
- Rapid Refloor XP can be mixed with aggregate to extend yield and provide better blended repairs

### **Viscosity Profile**

Part A	640 cps
Part B	40 cps
Mixed	340 cps

### **Reaction Profile**

### (100 grams, 74°F/23°C Sample)

Pot life	3 <sup>1/2</sup> -4 minutes
Tack Free Time	5-8 minutes
Traffic Ready	60-120 minutes

### **Typical Physical Properties**

Shore D Hardness/5-80
Compressive Strength (ASTM D-695), psi 4190
Tensile Strength (ASTM D638), psi
Elongation at break (ASTM D638), % 14-18
Mix Ratio by Volume 1:1
OdorOdorless
Shrinkage Negligible



### Early-Set Structural Epoxy Mortar Kit for Repairing Concrete Floors







**Armor-Hard** is available in two primary versions: **Armor-Hard Liquid** or **Kit** - Early-Set properties (faster than standard structural epoxies, slower than Extreme), use limited to temperatures of 50°F +. **Armor-Hard Extreme Liquid** or **Kit** - Quick-set properties, multiple temperature applications. Typical Use: As a mortar; Spall repair/rebuilding of joint shoulders. As a topping for delaminated slabs. Fill in holes, gouges, ruts, popouts. Repair broken slab panel corners.

#### **ADVANTAGES**

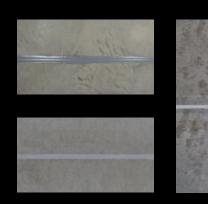
- Early set allows for:
  - Pedestrian/construction traffic in 3-4 hours
  - Grinding/sanding in 3-4 hour
  - Hard wheeled traffic in 8 hours or less (at 70°F)
- USDA/FDA acceptable
- Superior impact, wear and chemical resistance
- Excellent abrasion resistance
- Very low odor once blended
- Kits available in 4 colors

#### **TECHNICAL PROPERTIES**

The following properties are for the installed mortar using aggregate blend provided in Metzger/McGuire's **ARMOR-HARD KIT.** 

Compressive Strength	10,500 psi
Tensile Strength	1,400 psi
Flexural Strength	3,700 psi
Adhesive Strength	Concrete breaks
Shore Hardness (D)	D86+
Solids Content	100%
Working Time (as mortar)	30-35 mins. @ 70°F
Initial Set	3-4 hrs. @ 70°F
Grindable Time	3-5 hrs. @ 70°F
Foot Traffic Ready	3-5 hrs. @ 70°F
Heavy-Duty Traffic	4-8 hrs. @ 70°F
Color, Mixed, Of Liquid	Translucent/clear*
Mix Ratio, By Volume	4A:1B
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\*Mortar color will be aggregate color





# FLOOR JOINT FILLERS FOR CONCRETE FLOORS

For more than 45 years, Metzger/McGuire has been the world leader in concrete floor joint protection systems. From MM-80, the industry's first and widely acknowledged industry standard heavy-duty epoxy joint filler, to the cutting edge Spal-Pro and Edge-Pro lines of rapid-setting polyurea joint fillers, you can rely on Metzger/McGuire joint fillers to provide superior joint edge protection and to enhance the long term durability of your industrial or retail floor.

PRODUCT	RS 65 Semi-Rigid Polyureo Joint Sealant	EDGE-PRO BU	RPAL-PRO RS 88 Semi-Rigid Polyurea Joint Filler	RS/F	MM-80	POC-PO AV4
	NEW CONSTRUCTION	NEW CONSTRUCTION	NEW CONSTR./REPAIR	NEW CONSTR./REPAIR	NEW CONSTR./REPAIR	NEW CONSTR./REPAIR
APPLICATION RANGE	Ambient Cooler	Ambient Cooler	Ambient Cooler	Ambient Cooler Freezer	Ambient	Ambient Cooler
PRODUCT DESCRIPTION	Rapid-Set Semi-Rigid Polyurea Joint Sealant	Moderate-Duty Semi-Rigid Polyurea Joint Filler	Rapid-Set Semi-Rigid Polyurea Joint Filler	Low-Temp Semi-Rigid Polyurea Joint Filler	Heavy-Duty Semi-Rigid Epoxy Joint Filler	Heavy-Duty Semi-Rigid Polyurea Joint Filler
TYPICAL USES	Seal control and construction joints in retail and commercial concrete floors. Repair active cracks exceeding 1/8" in width.	Fill and protect joints in exposed concrete retail floors and in moderate-duty warehouse concrete floors.	Fill or repair control and construction joints in industrial and retail concrete floors. Repair active cracks exceeding 1/8" in width.	Fill and protect joints in freezer/cooler or ambient concrete floors subject to hard wheels and heavy loads.	Fill and protect joints in heavy duty industrial concrete floors subjected to frequent and demanding traffic. Repair joint deterioration.	Fill and protect joints in heavy duty industrial concrete floors subjected to frequent and demanding traffic. Repair joint deterioration.
SHORE HARDNESS	A 64-69	A 80-81	A 86-90	A 88-94	A 90-95	A 90-92
TENSILE STRENGTH	393 psi	505 psi	970 psi	930 psi	1200 psi	920 psi
TENSILE ELONGATION	162%	152%	180%	170%	80-90%	238%
ADHESION TO CONCRETE	350-400 psi	350-400 psi	350-400 psi	350-400 psi	300-350 psi	300-350 psi
APPLICATION METHOD	Dual Pump or Cartridge	Dual Pump or Cartridge	Dual Pump or Cartridge	Dual Pump or Cartridge	Dual Pump or Hand Mix	Dual Pump or Cartridge
POT LIFE	NA-No Hand Mix	NA-No Hand Mix	NA-No Hand Mix	NA-No Hand Mix	10-15 minutes	NA-No Hand Mix
TACK FREE AT 70°F	10-15 minutes	3 minutes	5 minutes	30 minutes (at 32° F)	5 hours	10-15 minutes
FULL TRAFFIC READY	30-60 minutes	1 hour	1 hour	3-5 hours (at 32° F)	8-12 hours	45 minutes
COLORFAST	Yes	Yes	Yes	No	No	Yes
MIX RATIO	1:1 by Volume	1:1 by Volume	1:1 by Volume	1:1 by Volume	1:1 by Volume	1:1 by Volume
AVAILABLE PACKAGING	600 ml dual cartridge 10 gallon unit	600 ml dual cartridge 10 gallon unit	600 ml dual cartridge 10 gallon unit	1500 ml dual cartridge 10 gallon unit	1 gallon unit (MM-80) 10 gallon unit	600 ml dual cartridge 10 gallon unit

When it comes to concrete floor joint fillers and repair products, "standard gray" is no longer the only color standard...





# RAPID SET CONCRETE FLOOR REPAIR PRODUCTS

No one offers more innovative and durable repair solutions for industrial and polished concrete floors than Metzger/McGuire. Our rapid-setting repair products offer unequaled long-term durability with fast access times, thus ensuring minimal interruption to facility operations. All Metzger/McGuire products are 100% solids with no/minimal odor for safe and hassle free installation in all types of facilities.



With the increased use of integral colors, stains and polishing on concrete floors, concrete has gone from being a simple, utilitarian gray work surface to a canvas of creativity. Exposed, decorative concrete is rapidly replacing traditional floor coverings as a cost-effective and earth friendly alternative work and showroom surface. Today's floors demand the availability of joint fillers and repair products in a range of colors to both protect and enhance the floor, while offering cost-effective and durable solutions. Metzger/McGuire's ColorFast line is the perfect solution when aesthetics are just as important as durability and longevity.



### Quick-Set, Multi-Temp Structural Epoxy Mortar for Industrial and Retail Concrete Floor Repair

USE DOWN TO 20°F!

ltem#	Unit
MMAHX-300K	1.3 gallon kit
MMAHX-1	1 gallon
MMAHX-30	30 gallons



**Armor-Hard Extreme** is available in two primary versions: **Armor-Hard Extreme Liquid** or **Kit**. This product has quick-set properties and multiple temperature applications. Typical use: As a mortar; large spall repair/rebuilding of joint shoulders. As a topping for delaminated slabs. Fill in holes, potholes, gouges, ruts, popouts. As a liquid; Fill wider random cracks.

#### **ADVANTAGES**

- Quick set allows for foot traffic in 1 hour and normal traffic in 2 hours (at 70°F)
- Superior wear and impact resistance
- Wider application range than most structural epoxies, from +120°F (49°C) down to 20°F (-7°C)
- Low odor; 100% solids
- USDA/FDA/LEED acceptable
- Requires no primer
- Kits available in 4 colors

### **TECHNICAL PROPERTIES**

The following properties are for the installed mortar using Metzger/McGuire's custom blended aggregate. Results may vary when using other aggregates.

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Compressive Strength	12,800 psi
Tensile Strength	2,000 psi
Flexural Strength	4,400 psi
Adhesive Strength	Concrete breaks
Shore Hardness (D)	D92
Solids Content	100%
Color, Mixed, Of Liquid	Translucent/clear*
Mix Ratio, By Volume	5A:1B

Working Time Foot Traffic Ready Grindable Time Heavy-Duty Traffic

@20°l	F
20 min	s.
15 hou	rs
18 hou	rs
24 hou	rs

@40°F 15 mins. 5 hours 6 hours @70°F 12 mins. 1 hours 1.5 hours 2 hours

All data based on 8"x 8"x .75" repair with aggregate and liquid at 70°F at time of mixing. Lower material temperatures or smaller defects will extend these times.

\*Mortar color will be aggregate color











**Brick Red** 

**Dovetail Gray** 

Natural

Porpoise

Standard Gray



## **Epoxy Primer for Use with Armor-Hard Product Line**



Item#	Unit
MMAHP-1	1 gallon
MMAHP-3	3 gallons



**3 Gallons Special Order Only** 

#### **ADVANTAGES**

- Ideal for use in new or old damaged concrete floors, Armor-Hard PRIMER used with Armor-Hard repair products provides outstanding protection against a wide range of severe mechanical abuses typically found in industrial environments. Adhesion to concrete is excellent
- 100% Solids
- Excellent Impact Resistance
- Environmentally Friendly
- USDA/FDA/CFIA Acceptable
- Fast Walk-On Time

Armor-Hard PRIMER is a 100% solids, low viscosity, two-part epoxy for use as a primer to enhance substrate adhesion with the Armor-Hard line of products including Armor-Hard HDR, Armor-Hard and Armor-Hard Extreme. Armor-Hard PRIMER's unique chemistry permits rapid displacement of substrate moisture, allowing for use on damp surfaces.



**Armor-Hard HDR Kit** is a 100% solids, odorless, chemical resistant troweled epoxy flooring system. It's ideal for use in new or old damaged concrete floors and is designed to provide outstanding protection against a wide range of severe mechanical abuses typically found in industrial environments.

### **TECHNICAL PROPERTIES AT 72°F**

Hardness, Shore D	86	ASTM D 2240
Adhesion to concrete, psi	> 500 (concrete for	ails)ASTM D 454
(Tested with <b>Armor-Hard Pr</b>	rimer)	
Compressive strength, psi	10,500	ASTM D 695
Tensile strength, psi	1,400	ASTM D 638
Flexural strength, psi	3 <i>,</i> 700	ASTM D 790

**RESULT** 

### **ADVANTAGES**

- Ideal for use in new or old damaged concrete floors, Armor-Hard HDR provides outstanding protection against a wide range of severe mechanical abuses typically found in industrial environments. Adhesion to concrete, wood and most metals is excellent
- 100% Solids
- Excellent Wear Resistance
- Excellent Impact Resistance
- USDA/FDA/CFIA Acceptable
- Fast Walk-On Time
- 1 Kit yields 15 square feet at 1/4"

Once applied, it will add to the chemical resistance and clean-ability of the **Armor-Hard HDR** system.

**TEST METHOD** 

PROPERTY



**Spal-Pro Stabilizer** is used to correct conditions where slabs deflect and/or rock when subjected to material handling vehicle loads. This condition is usually the result of slab curl or various below grade deficiencies/voids.

### **TECHNICAL PROPERTIES**

	RESULTS
HARDNESS, SHORE "A" @ 70°F	A95
HARDNESS, SHORE "D" @ 70°F	D55
TENSILE STRENGTH	2850 PSI
COMPRESSIVE STRENGTH	1800 PSI
POT LIFE @ 70°F	2-3 MINS.
MIX RATIO (by volume)	2:1
SOLIDS CONTENT	100%
SHRINKAGE	Negligible

- Spal-Pro Stabilizer has a high shore hardness and compressive strength for optimum support of slabs-under-load.
- Spal-Pro Stabilizer is a rapid-setting material which enables an early return of traffic to distressed slabs.
- Spal-Pro Stabilizer has a low viscosity to allow for easier injection and better penetration into narrow voids below slab.
- Spal-Pro Stabilizer and Stabilizer EXP come with a "legacy." For more than 40 years Metzger/McGuire has been the unequaled leader in industrial floor slab protection and correction.



# Injectable High Density Polyurethane Foam For The Correction of Deflecting Concrete Slabs



**Spal-Pro Stabilizer EXP** is used to correct conditions where concrete slabs deflect and/or rock when subjected to material handling vehicle loads. This condition is usually the result of slab curl or various subgrade/sub-base deficiencies.

#### **TECHNICAL PROPERTIES**

	TEST METHOD	RESULTS*
WEIGHT PER GAL. A/B, LBS.		9.1/10.2
MIX RATIO BY VOLUME		1:1
VISCOSITY, MIXED		800 cps
REACTION TIME/POTLIFE		65 secs.
SET TIME		4-6 mins.
DENSITY		8.0 pcf
COMPRESSION	ASTM 1621	115 psi
TENSILE STRENGTH	ASTM 638	165 lbs
EXPANSION RATE, TYPICAL		<i>7</i> :1

\* Properties shown are typical, but will vary from project to project depending upon various factors including foam mass, temperature and dispensing method.

- Spal-Pro Stabilizer EXP has a high compressive strength for optimum support of slabs-under-load.
- Spal-Pro Stabilizer EXP is a rapid-setting material which enables an early return of traffic to distressed slabs.
- Spal-Pro Stabilizer EXP has a medium viscosity to allow for easier injection and better penetration into narrow voids below slab.
- Spal-Pro Stabilizer EXP is insensitive to grade moisture from water infiltration of scrubbing operations.
- Spal-Pro Stabilizer EXP actively uses subgrade materials in cured structure.
- **Spal-Pro Stabilizer EXP** uses no CFC's or HFC's to develop its dense foam structure.



**Spal-Pro SPF/SPF-P** is a water-based, one-component liquid that, when dry, creates a thin film. This film creates a protective seal over concrete to prevent or reduce staining caused by joint filler and joint sealant overfill. **SPF/SPF-P** can be used to protect conventional concrete, colored concrete, stained concrete, tile and other surfaces. **SPF** will prevent staining by most epoxy fillers. **SPF-P** will prevent staining by most polyurea fillers.

ltem#	Unit
MMSPF-1	1 gallon
MMSPF-5	5 gallons

- SPF/SPF-P prevents/minimizes epoxy/ polyurea slab staining
- **SPF/SPF-P** makes overfill shaving easier, reducing labor
- SPF/SPF-P contains no VOC's
- **SPF/SPF-P** is water soluble for easy clean up and removal



### **ADVANTAGES**

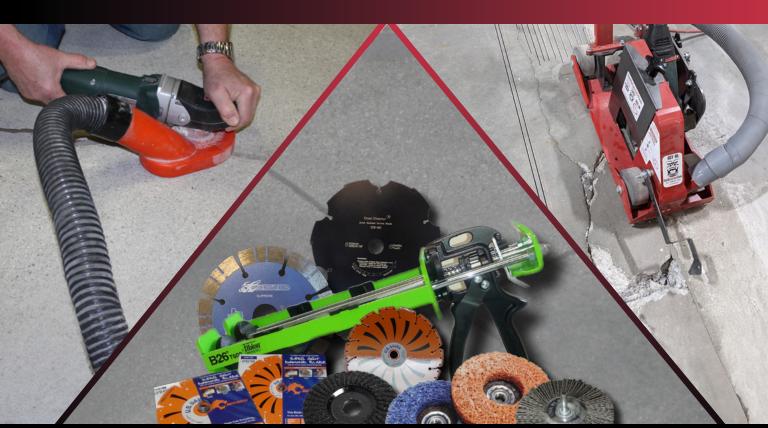
- Contains no VOC's
- Low odor
- Can be used to flush polyureas, polyurethanes, and epoxies
- Can be used for both parts and tank cleaning
- Can be re-used when properly strained of contaminants and kept sealed from air/moisture exposure
- Will not damage PTFE or Teflon seals and gaskets
- Low evaporation rate

**M-Flush** is a VOC-free, single-component, liquid polymer specifically designed for maintaining and flushing of dual-component pump dispensing systems. It can also be used to remove cured material buildup on equipment, tools and pump parts.

ltem#	Unit
MMMF-1	1 gallon
MMMF-5	5 gallons



# **EQUIPMENT & ACCESSORIES GUIDE**



## CARTRIDGE GUNS



ALBION 250ML SINGLE CARTRIDGE GUN FOR USE WITH RAPID REFLOOR 250 ML CARTRIDGES



ALBION T1500 DUAL CARTRIDGE GUN FOR USE WITH SPAL-PRO RSF OR RAPID REFLOOR PIT GROUT 1500 ML CARTRIDGES



ALBION B12B30 B-LINE MANUAL BULK
CAULKING GUN 30 OZ
FOR HAND APPLYING MM-80



ALBION T900 DUAL CARTRIDGE GUN FOR USE WITH SPAL-PRO 2000 900 ML CARTRIDGES



ALBION B26T600X2

CARTRIDGE GUN

FOR USE WITH SPAL-PRO 2000 450 ML CARTRIDGES



ALBION T600 DUAL CARTRIDGE GUN FOR USE WITH SPAL-PRO RS88, EDGE-PRO 80, RAPID REFLOOR, & RS65 600 ML CARTRIDGES

Distributed By



## BLADES & BRUSHES

### **DIAMOND U BLADE**



.25" x 5" Blade .375" x 5" Blade

### JOINT CLEANING/PREP DIAMOND BLADE



7" Blade 8" Blade 10" Blade

### STELLITE JOINT FILLER **REMOVAL BLADE**



7" x .125 Blade 7" x .187 Blade 8" x .125 Blade 8" x .187 Blade

**JUSTCUT TURBO U BLADE** 



4.5" Blade 7" Blade

8" Blade

**NYALOX CUP BRUSH** 



2.5 Cup

TIGER TOOTH BLADE



4.5" x .090 Blade 7" x .090 Blade 8" x .095 Blade

**NYALOX** WHEEL



3" Wheel 4" Wheel

4.5" ZEC **HEAVY ABRASIVE PAD** 



16 grit 24 grit 36 grit

**NYALOX END BRUSH** 



.75" Brush

### MEDIUM GRIT **FINISHING PAD**



Blue (coarse) Orange (extra coarse)

## Distributed By



info@metzgermcguire.com

### **TELESCOPING FLOOR RAZOR SCRAPER**



## SAWS & PUMPS

# PERFECT TRAC

### Features:

- Cutting depth up to 2 1/8 inches
- Improved dust collection manifold
- Solid aluminum construction
- Four-way adjustable handle
- Self-adjusting safety guard
- Low Center of gravity (weighs 60 lbs)

### Ideal For:

- Cutting new joints in concrete
- Concrete joint cleaning
- Epoxy and polyurea filler removal
  - \*Blade not included



## GorillaConcreteTools







GP-3 MINI-PRO DUAL COMPONENT PUMP





Distributed By

METZGER/MCGUIRE

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GP-2 DUAL COMPONENT PUMP



# SAWS & PUMPS





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# METZGER/McGUIRE

800.223.MM80

Colors available in SRG

Colors available in Edge-Pro 80

\* Available in 250 ml Universal Cartridges (Rapid Refloor)

Standard Quick Ship Color for Color Packs (RS 88 and RS 65)

<u>Click here or scan QR code to use</u> <u>our Color Selector App!</u>



### **OUR COLOR PRODUCTS**



















Agreeable Gray



Fawn Pebble

Limestone



**Antique Cork** 

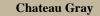


Fine Wine

Meijer Brown

Safari

Basil



French Roast

Mocha Brown

Sierra Redwood

Bavarian Oak

Clear/Natural

Gauntlet Gray

Mossy Gold

Standard Gray\*

Black

Cobble Brown

Grand Canal

Oiled Teak

Terra Cotta

Black Fox

Curry

Gray Area

Outerspace

Traffic Yellow

Brevity Brown

Dark Knight

High Tea

Pewter

Turkish Coffee

Brick Paver

Deep Sea Dive

Intellectual Gray

Porpoise T



Brownstone EDGE-PRO 811

Dorian Gray

Kale Green

Relic Bronze

Well Bred Brown

Burnt Sienna

Dovetail Gray\*

Less Brown

Important Note: Colors shown below are *representational* only and may not render accurately depending upon viewing and/or printing source. Cured material samples for all colors are available upon request at no cost for use in matching and selecting the proper color for your floor project.

0" 1" 2" 3" 4" 5" 6" 7"

### APPROXIMATE MATERIAL COVERAGE RATES

### **Narrow Joints and Cracks**

1/8 x 3/4" = 200 lf/gal. $3/16 \times 3/4$ " = 135 lf/gal. $1/4 \times 3/4''$ = 100 If/gal.1/8 x l" = 150 If/gal.3/16 x 1" = 100 If/gal.1/4 x 1" = 80 If/gal.  $1/8 \times 1-1/4'' = 125 \text{ If/gal}.$ 3/16 x 1-1/4" = 85 If/gal.1/4 x 1-1/4" = 60 If/gal. $1/8 \times 1-1/2" = 100 \text{ If/gal}.$ 3/16 x 1-1/2" = 70 If/gal.1/4 x 1-1/2" = 50 If/gal. $1/8 \times 1-3/4$ " = 85 lf/gal. 3/16 x 1-3/4" = 60 If/gal.1/4 x 1-3/4" = 45 If/gal.1/8 x 2" 3/16 x 2" = 75 If/gal.= 50 If/gal. $1/4 \times 2''$ = 40 lf/gal.

### Wider Joints and Cracks

3/4 x 1/2" = 50 If/gal.= 25 lf/gal.  $3/8 \times 3/8"$ = 135 lf/gal.1 x 3/4"  $3/8 \times 1/2"$ = 100 lf/gal. $3/4 \times 3/4"$ = 35 If/gal.1 x 1" = 20 If/gal. $1/2 \times 1/2"$ = 80 lf/gal.  $1 \times 1/2"$ = 40 If/gal.1 x 2" = 10 lf/gal.

### **Converting Gallon Coverage Rates for Cartridge Units**

To determine coverage rates for cartridge units divide the gallon rates listed above by the following factors:

450 ML Divide Gal. Yield by 8 600 ML Divide Gal. Yield by 6

900 ML Divide Gal. Yield by 4 1500 ML Divide Gal. Yield by 2.5

250 ML Divide Gal. Yield by 15

### Sand Modification Yields

### Defect Repair Yields

Liquid Epoxy + Silica Sand = Mortar Yield		Standard Material Kit and Cartridge Units		
GAL. EPOXY + GALS. SAND = GALS. MORTAR		UNIT SIZE	NET MATERIAL YIELD	
1	1	1.6	250 ML UNIT	16.50 cubic inches
1	1.5	1.9	450 ML UNIT	28.75 cubic inches
1	2	2.2	600 ML UNIT	38.34 cubic inches
1	2.5	2.5	900 ML UNIT	57.50 cubic inches
1	3	2.8	1500 ML UNIT	98.83 cubic inches
			GALLON UNIT	230.00 cubic inches

Note: The above figures are approximate and for estimating purposes only. The rates shown do not allow for substantial waste, overfill, etc. Results may vary due to factors including material loss at joint base, grade of silica used, etc. Metzger/McGuire assumes no liability for results from using these figures.



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Click here or scan QR code to use our Coverage Calculator!



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INDUSTRY STANDARD CONCRETE FLOOR JOINT FILLERS & REPAIR PRODUCTS

## TECHNICAL SUPPORT TEAM



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