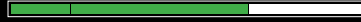


# JOINT SPALLING, MINOR

## Up to 1" Wide

Difficulty Of Repair



### REPAIR MATERIAL OPTIONS

**Semi-Rigid Epoxy or Polyurea Joint Filler**

**MM-80 (I)**

**MM-80P (I)**

**Rapid Access**

**Edge-Pro 90 (I)**

**Spal-Pro RS-88 (I)**

**Edge-Pro 80 (D)**

**Spal-Pro RS-65 (D)**

**Freezer/Cooler**

**Spal-Pro 2000 or RSF (I)**

### TOOLS & EQUIPMENT NEEDED

#### Preferred:

Joint clean-out saw with dustless shroud, Abrasive Blade, Diamond blade, Vacuum system, Razor scraper/heat (**MM-80/MM-80P**)

#### Minimal:

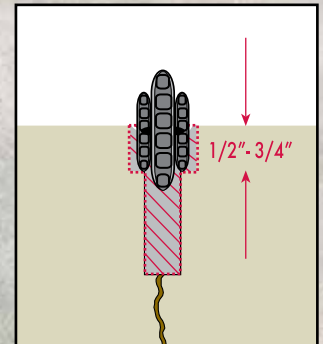
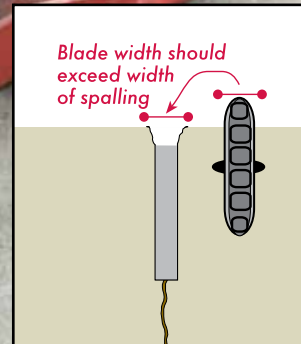
Right angle grinder, Nyalox wheel, Shop vacuum, Razor scraper/heat (**MM-80/MM-80P**)

### OPTION 1 Semi Rigid Filler (Neat)

The final width of a spalled joint, including the spalls, will determine the best cleaning/re-sawing method required to recreate a proper joint for filling. If spalled joint is narrow, it may be possible to use a single diamond blade to cut a "new" joint to the same depth as the original joint (or 2" minimum).

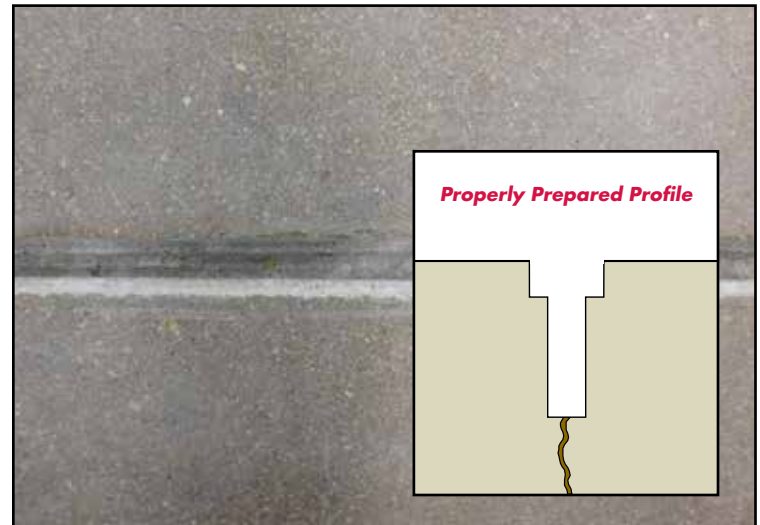
### Step 1

If joint spalling is wider than a single blade width can achieve, consider the use of a series of blades to reach the proper width. If using multiple blades, the center blade should reach the depth of the original joint and the outer blades should achieve a cutting depth of 1/2" - 3/4", creating a "T" shape after cutting.



### Step 2

Clean out any remaining debris or loose elements. Vacuum thoroughly joints should be dry.



(I) = Industrial (D) = Decorative

# JOINT SPALLING, MINOR

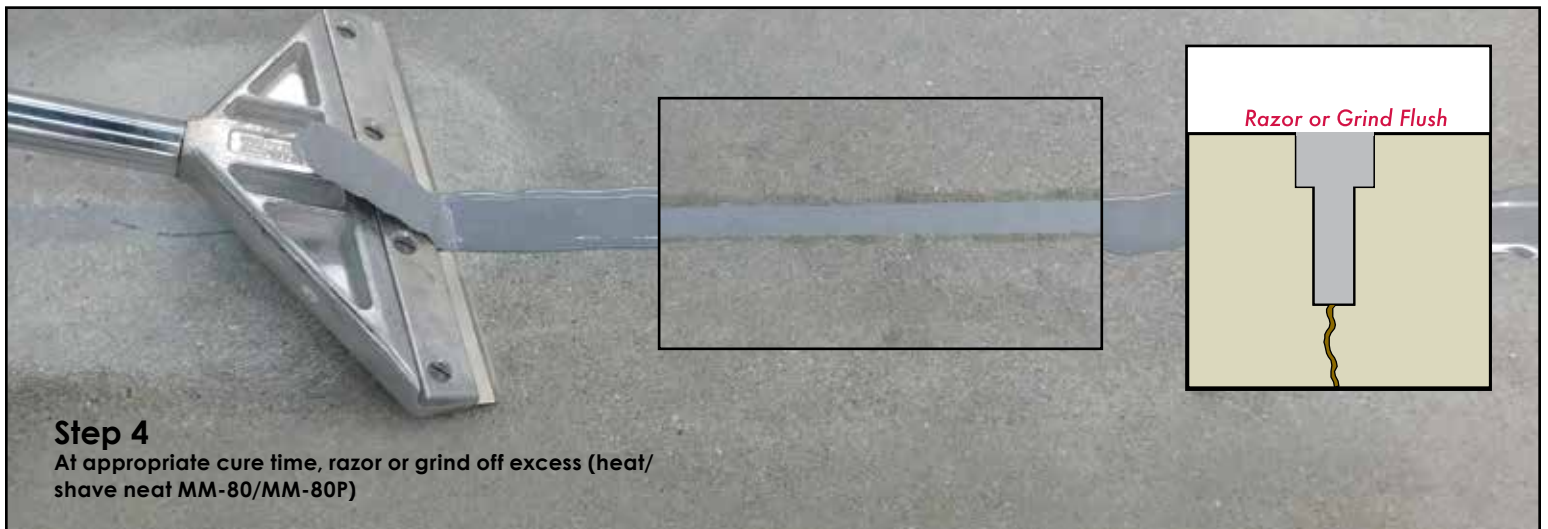
Up to 1" Wide (Continued)

Difficulty Of Repair



### Step 3

Slightly overfill cleaned joint with semi rigid filler (several passes may be required) and allow to cure.



### Step 4

At appropriate cure time, razor or grind off excess (heat/shave neat MM-80/MM-80P)



### OPTION 2 (I) SAND MODIFIED MM-80/MM-80P

(Follow Steps 1 & 2 for joint preparation)

### Step 3

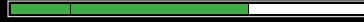
If using MM-80/MM-80P and joint width exceeds 1/2", it is preferable to modify the MM-80/MM-80P with silica sand. Most common ratio is 1 part mixed MM-80/MM-80P to 1 part silica, by volume.

(I) = Industrial (D) = Decorative

# JOINT SPALLING, MINOR

Up to 1" Wide (Continued)

Difficulty Of Repair



## Step 4

After cure grind flush with floor surface. Grinding pad may be a diamond cup wheel, or similar silicon carbide disc.



## Step 5

Re-seal/densify slab surface if necessary.



(I) = Industrial (D) = Decorative