

RANDOM CRACKS - Less than 1/8" Width



STEP 1

If a crack has no "islands," no chipping, and is less than 1/8"wide, we recommend that it not be saw cut open. Clean crack out using right angle grinder with soft wire wheel, wire brush or Nyalox wheel, then vacuum/blow out with air.



Structural Repair

Polyurea

Rapid Refloor

Rapid Refloor

Freezer/Cooler

TOOLS & EQUIPMENT NEEDED REPAIR MATERIAL Preferred:

Right angle grinder with Nyalox or soft wire wheel, Medium grit grinding pad, Vacuum/ Compressed air

Minimal:

Wire brush, Vacuum/Compressed air

STEP 2

After crack is clean, apply Rapid Refloor into crack, slightly overfilling. Monitor material and refill if seepage occurs. After cure, use medium grit grinding pad to remove excess Rapid Refloor flush with surface.



RANDOM CRACKS - 1/8" Wide or Greater



REPAIR MATERIAL

Semi-Rigid Epoxy or Polyurea Joint Filler MM-80 Spal-Pro 2000 or RS-88

Freezer/Cooler Spal-Pro 2000 or RSF

TOOLS & EQUIPMENT NEEDED

Preferred:

Right angle grinder, with dustless shroud, Crack chasing saw, Diamond blades "U" or "V" shaped, Vacuum system, Razor scraper / torch

Minimal:

Right angle grinder, Diamond blades "U" or "square" shaped, shop vacuum, Razor scraper / torch

STEP 1

Use a right angle grinder with a diamond "U" or "V" blade to rout out crack to a depth of 1/2" minimum, (3/4" preferred) creating a vertical edge. Be sure that remaining concrete along edge is structurally sound.



STEP 2

Clean out any remaining debris or loose elements. Vacuum or blow clear with compressed air. Choke off base with silica sand. (If necessary due to excessive material seepage).



DIFFICULT



Step 3

Apply joint filler and allow it to seep into the crack. Reapply until seepage stops, if necessary, and seal off crack with silica sand if seepage continues. Allow to cure. Razor off excess. (If using MM-80, apply heat prior to shaving).

